

*Welcome  
to  
Vermont Gage*



*Fixed Limit Gage Seminar*

9/29/03



# *ISO 9001-2000 Certified*

*ISO 17025 Certification Due - 2004*



# *OBJECTIVES*

- *“Fixed Limit Gages” - define*
- *Types of Gages*
- *Selection & Application*
- *Go & NOGO Principals*
- *Proper Care & Use*



## *Fixed Limit Gages*

*A “Fixed Limit Gage” is a gage that has fixed or defined dimensions, held with in a given tolerance range.*



*Purpose:*

*To Pass or Fail Product!*

*They are not intend to give an  
“Actual Size”.*



***USE:***

*“Fixed Limit Gages” provide a accurate, quick & economical inspection of product specifications.*



***Remember!!!***

***Never force a Gage into or on a Part Being Check***

***Handle gages as you would any precision tool, misuse or mishandling can result in nicks or other deformities which can destroy the integrity of the gage.***

***Store gages in a secure location, preferably in individual compartments or containers. Gages should be dipped in an oil-wax based seal or coated with a rust preventive prior to storing***

***Ship gages packed separately, coated with rust preventive, with sufficient packing material to avoid damage.***



*Any Questions, Contact Us*

**Vermont Gage Division**

**Vermont Precision Tools, Inc.**

**P.O. Box 182**

**10 Precision Lane**

**Swanton, Vermont 05488**

**802-868-2701**

**800-421-0914**

**802-868-7180 Fax**

**tech@vtgage.com**